

## AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listing of claims in the application.

1. (Currently Amended) A method for bonding two semiconductor wafers ~~(1,10)~~ by a semiconductor wafer bonding process ~~(1,4,10)~~, comprising:

[[ - ]] providing a periphery or edge geometry [[ (7) ]] including a particularly short front side facet ~~(3a,3b,L2)~~ in the two semiconductor wafers ~~(1,10)~~ to ~~bonded~~ at the surfaces to be bonded in order to obtain an edge region ~~(7,K)~~ having as low a number of defects as possible and to obtain a usable wafer surface as large as possible after the thinning of one [[ (1) ]] of the two wafers, in particular after the separation, splitting off or grinding.

2. (Currently Amended) The method for bonding according to ~~the preceding claim~~ claim 1, wherein at least one of the surfaces to be bonded includes at least one prepared layer or structures, which are transferred by the bonding [[ (4) ]] and a subsequent thinning, in particular a grinding, splitting off or separating, from a first one ~~(10)~~ of the wafers to ~~the other~~ a remaining one [[ (1) ]] of the wafers.

3. (Currently Amended) The method for bonding according to ~~the preceding claim~~ claim 2, wherein ~~the other~~ a remaining one [[ (1) ]] of the wafers is a donator wafer or a top wafer.

4. (Currently Amended) The method for bonding of claim 2, wherein the first one ~~(10)~~ of the wafers is a device wafer or a handle wafer.

5. (Original) The method for bonding of claim 2, wherein both surfaces to be bonded each include a prepared layer or structures.

6. (Currently Amended) The method for bonding of claim 1, wherein said specifically short front side facet has a length ~~(L2)~~, measured in the direction of the surface, of less

than approximately 75 $\mu$ m, in particular for a diameter of the wafers to be bonded in the range of 100mm to 300mm.

7. (Currently Amended) The method for bonding of claim 1, wherein the two wafers to be bonded ~~(1, 10)~~ have a diameter in the range of 300mm to 500mm, and both wafers have substantially the same diameter prior to the bonding and the thinning of the ~~one~~ ~~[[ (1)]]~~ wafer remaining one of the wafers.

8. (Currently Amended) The method for bonding of claim 1, wherein the bond surfaces are connected via a laminar bond interface ~~[[ (4)]]~~.

9. (Currently Amended) The method for bonding of ~~the preceding claim or of~~ claim 1, wherein the front sides of the semiconductor wafers ~~(1, 10)~~ are the oppositely arranged surfaces to be bonded to each other ~~via the bond~~ via a bond interface ~~[[ (4)]]~~.

10. (Currently Amended) The method for bonding of claim 1, wherein the edge geometry ~~(7, 6, 3a, 3b)~~ surrounds ~~the bond~~ a bond interface ~~[[ (4)]]~~ at the periphery.

11. (Currently Amended) The method for bonding of claim 1, wherein said edge region ~~[[ (K)]]~~ having as low a number of defects as possible is less than 7mm for a diameter ~~[[ (D1)]]~~ of the semiconductor wafers of 150mm, and is particularly less than 9% of the wafer surface.

12. (Currently Amended) The method for bonding of ~~the preceding claim~~ claim 1, wherein said edge region ~~[[ (K)]]~~ having as low a number of defects as possible is less than approximately 5% of the wafer surface, and in particular is less than 2.6% or approximately 2% of the wafer surface.

13. (Currently Amended) The method for bonding of ~~the preceding claim~~ claim 1, wherein said edge region ~~[[ (K)]]~~ having as low a number of defects as possible is less

approximately 1mm for a diameter[[ (D1)]] of the semiconductor wafer of approximately 150mm.

14. (Currently Amended) The method for bonding of claim 1, wherein at the periphery or edge geometry[[ (7)]] at the end thickness-~~(d1)~~ of the thinned one[[ (1)]] of the wafers a substantially perpendicular section-~~(7a)~~ or portion is provided that is formed from the edge facet of the thinned wafer.

15. (Currently Amended) The method for bonding of ~~the preceding claim~~ claim 14, wherein said substantially perpendicular section-~~(7a)~~ is oriented perpendicularly ~~to the~~ to a laminar bond interface[[ (4)]] or to the wafer surface.

16. (Currently Amended) The method for bonding of claim 1, wherein said two semiconductor wafers-~~(1,10)~~ have substantially the same dimensions in the direction of the bond or wafer surfaces, and in particular said two semiconductor wafers have substantially the same diameter corresponding to a rated dimension.

17. (Currently Amended) The method for bonding of ~~the preceding claim~~ claim 1, wherein said two semiconductor wafers have the same diameter-~~(D1)~~.

18. (Currently Amended) The method for bonding of claim 1, wherein said periphery or edge geometry[[ (7)]] comprises two differently inclined facets-~~(6a, 3a)~~ that are inclined in a range less than 90° and greater than 0° with respect ~~to said~~ to a bond interface[[ (4)].

19. (Currently Amended) The method for bonding of ~~the preceding claim~~ claim 1, ~~wherein said~~ wherein a bond interface or the wafer surface ~~defines the~~ defines a reference plane.

20. (Currently Amended) An assembly as a composite of two semiconductor wafers ~~(1,10)~~ connected by a semiconductor bonding process, in which the bonded wafers are provided at the bonded surfaces with an edge geometry having a specific short front side

facet ~~(3a, 3b, 12)~~ less than  $75\mu\text{m}$  for a wafer diameter ranging from 100mm to 300mm so as to obtain an edge region[[ (7)]] being as devoid of defects as possible and a usable wafer surface as large as possible after[[ the]] thinning, in particular after the separation or splitting off, of one of the wafers.

21. (Currently Amended) The assembly of ~~the preceding claim~~ claim 20, wherein one or both of the bonded surfaces ~~to bonded~~ include prepared layers or other structures, which are transferred by the bonding and the subsequent thinning/separating of one wafer ~~(often referred to as donator wafer or top wafer)~~ to from the other wafer ~~(often referred to as device wafer or handle wafer)~~.

22. (Currently Amended) The assembly of ~~the preceding claim~~ claim 20, wherein the thinning comprises a separating process.

23. (Canceled)

24. (Currently Amended) A method for bonding two semiconductor wafers by a semiconductor bonding process, in which the wafers to be bonded ~~(1,10)~~ are provided at the surfaces to be bonded with an edge geometry having a specially short front side facet of [[ ( ) ] ]  $< 75\mu\text{m}$  for wafers having a diameter from 100mm to 300mm or to 450mm[[ ( ) ] ] in order to obtain an edge region being as devoid of defects as possible[[ (7)]] and a usable wafer surface that is as large as possible after the thinning/separation/splitting off/grinding of one of the wafers.

25. (Currently Amended) The method for bonding according to ~~the preceding claim~~ claim 24, wherein one or both of the surfaces to bonded include prepared layers or structures, which are transferred by the bonding and the subsequent thinning of one wafer ~~(often referred to as donator wafer or top wafer)~~ to the other one ~~(10)~~ of the wafers ~~(often referred to as device wafer or handle wafer)~~.

26. (Currently Amended) An assembly for bonding two semiconductor wafers by a semiconductor bonding process, in which the wafers to be bonded ~~(1, 10)~~ are provided at the surfaces to be bonded with an edge geometry having a specially short front side facet of  $[(\text{I}) < 75\mu\text{m}]$  for wafers having a diameter from 100mm to 300mm or to 450mm $[(\text{I})]$  in order to obtain a usable wafer surface that is as large as possible after the ~~thinning/separation/splitting-off/grinding~~ thinning or separation or splitting-off or grinding of one of the wafers.

27. (Currently Amended) The assembly for bonding according to ~~the preceding claim~~ claim 26, wherein one or both of the surfaces to be bonded include prepared layers or structures, which are transferred by the bonding and the subsequent ~~thinning/separating/splitting-off~~ thinning or separating or splitting off of one wafer ~~(often referred to as donator wafer or top wafer)~~ to the other one of the wafers ~~(often referred to as device wafer or handle wafer)~~.

28. (Currently Amended) The method ~~or the assembly of claim 1 or 20~~ of claim 1, wherein first oblique faces formed from the specially shorter facets ~~(3a, 3b)~~ are shorter than second oblique faces ~~(6a, 6b)~~ located radially further inwardly and originating from an edge roll-off process, the dimensions being measured along a direction of extension of the respective oblique face of the respective semiconductor wafer.

29. (New) The assembly of claim 20, wherein first oblique faces formed from the specially shorter facets are shorter than second oblique faces located radially further inwardly and originating from an edge roll-off process, the dimensions being measured along a direction of extension of the respective oblique face of the respective semiconductor wafer.